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Validation of an *in vitro* 3D bone culture model with perfused and mechanically stressed ceramic scaffold

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Running title: in vitro 3D bone culture model

Abstract

An engineered three dimensional (3D) *in vitro* cell culture system was designed with the goal of inducing and controlling *in vitro* osteogenesis in a reproducible manner under conditions more similar to the *in vivo* bone microenvironment than traditional two dimensional (2D) models. This bioreactor allows efficient mechanical loading and perfusion of an original cubic calcium phosphate bioceramic of highly controlled composition and structure. This bioceramic comprises an internal portion containing homogeneously interconnected macropores surrounded by a dense layer which minimizes fluid flow bypass around the scaffold. This dense and flat layer permits the application of a homogeneous loading on the bioceramic while also enhancing its mechanical strength. Numerical modelling of constraints shows that the system provides direct mechanical stimulation of cells within the scaffold. Experimental results establish that under perfusion at a steady flow of 2 μ L/min, corresponding to $3 \leq \text{Medium velocity} \leq 23 \mu\text{m/s}$, mouse calvarial cells grow and differentiate as osteoblasts in a reproducible manner, and lay down a mineralized matrix. Moreover, cells respond to mechanical loading by increasing C-fos expression, which demonstrates the effective mechanical stimulation of the culture within the scaffold. In summary, we provide a “proof-of-concept” for osteoblastic cell culture in a controlled 3D culture system under perfusion and mechanical loading. This model will be a tool to analyse bone cell functions *in vivo*, and will provide a bench testing system for the clinical assessment of bioactive bone-targeting molecules under load.

Keywords: Bone tissue engineering; Perfusion bioreactor; Cell culture; Scaffold; Calcium Phosphates; Bioceramic; In vitro.

1. Introduction

The applications of tissue engineering are no longer restricted to the development of artificial living tissues as manufactured products, but extend beyond therapeutic implants towards the creation of *in vitro* physiological models of living tissues. Cells *in vivo* reside in a complex three-dimensional (3D) micro-environment, consisting of several cell types producing extracellular matrix (ECM) and signalling molecules which are subjected (in most tissues including bone) to mechanical stimuli which determine important aspects of physiology. However, most of our knowledge about cell physiology comes from *in vitro* two-dimensional (2D) experiments on cell monolayers, although these culture conditions are drastically simplified and hardly reproduce the typical bone environment in the organ/organism, in which (bone) cells develop in a 3D structure subjected to mechanical stimulation (Elsdale and Bard, 1972).

New generation systems, based on tissue engineering principles, endeavour to reproduce the environment of the cells within a living organism. Their goal is to provide a robust spatial and temporal control of biophysical, biochemical and mechanical microenvironmental cues (Abousleiman and Sikavitsas, 2006; Burdick and Vunjak-Novakovic, 2009; Lutolf *et al.*, 2009; Owen and Shoichet, 2010; Schmeichel and Bissell, 2003) as well as monitoring cellular organization and responses. In order to achieve success in such experimental models, many parameters must be tightly controlled in the culture system (e.g. cell seeding, matrix deposition and mineralization) and its supporting environment (e.g. nutrient supply, waste removal), which necessitates optimization of the scaffold and the bioreactor (Bouet *et al.*, 2015b).

The purpose of a scaffold is to provide a 3D environment for bone cells. To achieve this goal, scaffolds should exhibit several properties. Phase and chemical composition as well as surface chemistry are key parameters directly affecting cellular activities such as cell attachment, proliferation and differentiation towards the desired phenotype (Anselme, 2011; Boyan *et al.*, 1996; Rawsterne *et al.*, 2007). Additionally, scaffold architecture should allow controlled and homogeneous cell seeding (Abousleiman and Sikavitsas, 2006; Melchels *et al.*, 2010; Salerno *et al.*, 2010), cellular responses (Salerno *et al.*, 2010), mass-transport (Grayson *et*

al., 2012) and possess appropriate mechanical properties (Pecqueux *et al.*, 2010) throughout the experiment. The architecture influences directly (e.g. nutrient accessibility) or indirectly (e.g. adsorption of proteins, local shear stresses) the cellular fate. Optimization of the mechanical properties for a scaffold is important to support perfusion, and mechanical stimulation of the culture (e.g. compressive strength). **Therefore, we decided to work with synthetic calcium phosphates (CaP) macroporous ceramics which present most of the qualities required for *in vitro* bone applications, such as controllable chemistry and architecture, biocompatibility, tunable biodegradability, osteoconductivity, stiffness similar to bone, and adequate chemical surface functional groups (Bose *et al.*, 2013; Bouet *et al.*, 2015b; Shepherd and Best, 2011; Shepherd *et al.*, 2012). The brittle nature of these ceramics can be partly compensated by architectural optimization (Bouet *et al.*, 2015b).**

Among existing tools, perfusion-based bioreactors represent the most efficient culture system to provide uniform nutrient transport, waste elimination as well as cell distribution, growth and osteoblastic differentiation in the interior of the scaffold (Goldstein *et al.*, 2001; Szpalski *et al.*, 2013). Perfusion also permits mechanical stimulation of the cells via shear stress ((McCoy and O'Brien, 2010) for review). These bioreactors can be improved with the addition of a compression system dissociated from or combined with perfusion (Liu *et al.*, 2012), which is particularly useful and relevant in bone cell studies (e.g. analysis of mechanotransduction (Sittichockechaiwut *et al.*, 2009)). Few bioreactors are designed to both perfuse and apply dynamic compressive strain-like compression on the scaffold. Such systems were developed and marketed by Bose® (Cartmell *et al.*, 2011) and Zetos® (Davies *et al.*, 2006), or are more artisanal (Bolgen *et al.*, 2008; Jagodzinski *et al.*, 2008). Regarding both commercial systems, they were initially developed for the culture of natural tissues (e.g. bone, cartilage), rather than for manufactured scaffolds, and their technical properties/specifications (e.g. chamber vs scaffold geometry allowing bypass, range of mechanical stimulations) were not fully adapted to the stimulation of CaP macroporous bioceramics. This last observation also applies to artisanal

systems which are adapted for non-load bearing bone studies using cryogels (Bolgen et al., 2008) or bovine acellular matrix (Jagodzinski et al., 2008).

The aim of this study was thus to develop and validate the combination of a bioceramic scaffold and a perfusion bioreactor allowing mechanical loading in order to improve existing 3D culture systems. **This 3D culture system** should allow control and study of osteoblastic differentiation in a physiologically-relevant *in vitro* model. To achieve this goal, the culture system should ideally provide homogeneous and controlled fluid flow perfusion (i.e. flow conditions) as well as accurate and controlled mechanical stimulations within the scaffold.

2. Material and Methods

2.1. Design of scaffolds and perfusion bioreactor system

In order to uniformly compress the entire scaffold surface, we decided to work with a mechanical loading applied perpendicularly to the fluid flow. The dense flat surfaces of the cubic scaffold, placed into a close-fitting slot (Height 5-5.25 x Depth 5.25 x Width 5.25) in the culture chamber, are in contact on one side with the mobile piston delivering the compressive stress (i.e. vertical mechanical loading), and on the opposite side with the counter-piston (Fig. 1A). Sealing of the mobile loading piston is ensured by polytetrafluoroethylene (PTFE) o-rings (Ø10x1.5mm, Eynard Robin, France). On both sides of the chamber lateral windows, sealed by O-rings, allow to check scaffold right position, absence of bubble, etc. (Fig. 1B).

In an effort to improve the mechanical properties of the bioceramic, which needs to resist high and cyclic mechanical loading, the non-perfused surfaces (parallel and perpendicular to the compressive stress axis) have been consolidated with an outer supporting dense layer. One of the challenges was to ensure adequate parallelism between the flat surfaces of the piston, which delivers the compressive stress, and of the scaffold. **In order to achieve homogeneous scaffold loading, the compressive stress has to be delivered on a flat and smooth surface in full contact with a flat piston surface.** Moreover, **the** dense layer surrounding the porous scaffold

and parallel to the direction of perfusion, was also expected to avoid or limit fluid bypass around the scaffold, and thus control the flow experienced by the cells within the scaffold.

The major components of our bioreactor culture system (Fig. 1A, B, C) are a newly developed steel culture chamber connected to a commercial peristaltic pump (IPC-N, Ismatec, Glattbrugg, Switzerland) using 2-stop tubing (Masterflex, ID=0.48 mm Beligneux, France). During experiments, both are placed in an incubator at 37 °C, 5 % CO₂, in a dry atmosphere (Fig. 1C). As culture medium reservoir, a medical fluid infuser (Codan, Vallauris, France) was modified by piercing in sterile conditions a lateral port, plugged by a 22 µm sterile syringe filter (Pall, Ann Arbor, MI, USA) which allows both medium change and CO₂ equilibration (Fig. 1B). The peristaltic pump was placed after the culture chamber and before the waste collector (Fig. 1B, C). All elements (reservoir, chamber, pump, waste collector) **were** connected by Tygon oxygen-tight tubing (Masterflex, Beligneux, France). Up to 12 perfused chambers can be run in parallel (Fig. 1C). Chambers and fluid circuits are sterilized by autoclaving (121 °C for 20 min) before use.

During the culture, oxygen (O₂) levels were measured at the inlet and outlet of the bioreactor every 10 min for 5 hours per day (i.e. 30 measurements/day) from day 0 to day 21. O₂ measurements were performed using a flow-through oxygen mini-sensor (FTC, PreSens, Regensburg, Germany) based on the quenching of luminescence by O₂. This system does not consume O₂ and is independent of the flow rate. The sensor is connected by optical fibres to a transmitter device (Fibox-3, PreSens) linked to a computer. Two FTC sensors were incorporated into the fluid circuit, respectively 1cm from the inlet and the outlet of the chamber. The temperature of the chamber was monitored with a temperature sensor (Pt 1000, PreSens) also connected to the transmitter.

2.2. Mechanical loading

Our original culture chamber was developed to be compatible with the Zetos® compression device (David *et al.*, 2008; Davies *et al.*, 2006; Dumas *et al.*, 2009) which can

exert cyclic compression on a mobile piston through a piezo-electric actuator controlled by a computer program (Fig. 1D). A complete description of the device is given in (Jones *et al.*, 2003). In our experiments, the scaffolds were subject to a composite mechanical signal pattern previously used by Dumas et al. (Dumas et al., 2009). This signal is a sinusoidal waveform at 3 Hz frequency with an amplitude of 4 μm , to which are superimposed 25 Hz vibrations of < 1.5 μm amplitude (Fig. 1D). **This combination of compression strain regimens was found to increase the production of major matrix components of the bone tissue by the osteoblastic cell line, MG-63, grown in ceramic scaffolds (Dumas et al., 2009).** After 5 days of culture, the scaffolds were subjected one by one to a unique episode of 15 min compressive cyclic loading. To ensure a proper contact between the mobile piston and the scaffold, a preloading of 1 μm of amplitude was performed before stimulation. For mechanical stimulation, the chambers were isolated from the perfusion circuit and moved to the Zetos[®] device located in a separate incubator. They were replaced in the perfusion system immediately after the stimulation bout. Control scaffolds were processed in the same manner as the stimulated ones (i.e. same incubation time, same chamber handling steps) but did not undergo mechanical loading.

2.3. Synthesis of powders

Calcium hydroxyapatite $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$ (HA) and apatitic tricalcium phosphate $\text{Ca}_9(\text{HPO}_4)(\text{PO}_4)_5(\text{OH})$ (Ap-TCP) powders were prepared by a standard aqueous precipitation method using diammonium phosphate $((\text{NH}_4)_2\text{HPO}_4$, 99 % pure, Merck, Germany) and calcium nitrate tetrahydrate salts $(\text{Ca}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$, 99 % pure, Merck, Germany). After dissolution of these salts in pure water (< 0.1 $\mu\text{S}/\text{cm}$), the phosphate solution was injected into the calcium solution using a peristaltic pump (Heidolph, Germany). The pH of the suspension was adjusted by the addition of 28 % ammonia solution (Merck, Germany) by means of a dosing pump (GALa 0420 TTT, Prominent, Strasbourg, France), and the temperature was regulated automatically with an external T-probe. The suspension was continuously stirred at 300 rpm. After complete introduction of the phosphate solution, the suspension was matured for 17 h, and

then filtered using a filter press (Latham International, England). Precipitation and maturation steps were performed under a flow of argon (4.8, Linde, 0.4 L/min) to prevent any excessive carbonation of the precipitate. Synthesis parameters are listed in Table 1. Finally, the precipitate was dried (70 °C for 3h) then calcined at 400 °C for 2 h before being fine crushed to a 1 to 10 µm range (Alpine, AF100, Germany). Pure β -TCP formation was complete only after calcination of the Ap-TCP at a temperature over 750 °C.

2.4. Scaffold preparation

The scaffolds were manufactured by impregnating an organic template with a calcium phosphate slurry according to the process of Descamps et al. (Descamps *et al.*, 2008). This allowed for full control of the round shape and diameter of the macro-pores (i.e. pore size higher than 100 µm), their interconnections, as well as the formation of micro-pores (i.e. pore size lower than 20 µm). The latter aspect was controlled through the physical properties of the powder (e.g. specific surface area) and the sintering parameters. The macro-scale properties were adjusted through the organic template, which was composed of interconnected polymethylmethacrylate (PMMA) beads (500-700 µm diameter, Lucite Daikon Bead Polymer, The Netherlands) and overlapping was performed by chemifforming, using acetone (99.9 % Sigma-Aldrich, Germany) solution diluted to 75 % (v/v), and controlled through the macroscopic shrinkage of the template.

These templates were impregnated with a calcium phosphate slurry prepared by blending 63.9 % (w/w) of dried powder for 2 h at 45 rpm in an alumina jar with alumina beads of 10 mm diameter (Tosoh, 99.5%, Japan), 35.1 % (w/w) of pure water and 1.0 % (w/w) of dispersing agent (Darvan C-N,R. T. Vanderbilt Company Inc, USA). The second step consisted in mixing the suspension with an organic binder (Duramax B-1000, Rohmand Haas, France) at 3.7 % (w/w) via a propeller stirrer for 1 h.

The dried powder was composed of a mixture of 85 % (w/w) of β -TCP powder and 15 % (w/w) of HA powder. The same lots of HA powder and β -TCP powder were used for the entire

study. Before mixing, these powders were calcined at 800 °C for 2 h and 1 h (ramps 4 °C/min), respectively, in order to achieve specific surface areas of $10.0 \pm 0.2 \text{ m}^2/\text{g}$ and $20.5 \pm 0.3 \text{ m}^2/\text{g}$. These values were determined on outgassed powders at 150 °C for 8 h by means of the Brunauer-Emmett-Teller (BET) 5 points method using N₂ adsorption isotherms (Micromeritics ASAP 2010, Germany). These thermal treatments did not change the particle size distribution of the powders, which ranged between 1 and 10 µm (data not included).

The green body, obtained after drying overnight at 37 °C, was debinded to eliminate organic components (e.g. binder) as well as the PMMA skeleton (Descamps et al., 2008), then sintered at 1100 °C for 3 h (ramps 4 °C/min) to get the macroporous ceramic. Finally, the ceramics were sterilized at 180 °C for 30 min with a dry heat sterilizer (Poupinel, Binder, Germany).

2.5. Scaffold characterization

Crystalline phases were identified for powders and crushed scaffolds by means of a $\theta/2\theta$ X-ray diffractometer (Siemens D5000, Germany) using CuK α radiation at 40 kV and 20 mA. X-ray diffraction (XRD) patterns were collected over 2θ range of 28.4-32.7° with a step size of 0.02° and counting time of 21 s per step. Phase identification was performed by comparison to standard patterns from the International Centre for Diffraction Data – Powder Diffraction Files (ICDD-PDF). The Ca/P molar ratio of powders and HA/ β -TCP scaffolds were determined after calcination at 1000 °C for 15 h from quantitative X-ray diffraction analysis according to a standard procedure (Raynaud, 2001).

Fourier Transformed Infrared (FT-IR) measurements were carried out with a HYPERION 2000 Spectrometer (Bruker, Germany). The spectra were recorded on powders and crushed scaffolds over a 450-4000 cm⁻¹ range with a 2 cm⁻¹ resolution and each pattern was an average of 32 successive scans.

Morphometric characterization of the scaffolds was performed by scanning them with a high-resolution micro-X-ray computed tomograph (μ CT, Viva CT40, Scanco Medical,

Bassersdorf, Switzerland) . Data were acquired at 70 keV, with a 10 μm cubic resolution. Three-dimensional reconstructions of the porous fraction of the scaffolds were generated using the following parameters: sigma, 0.8; support, 1; threshold, 263. The structural parameters of material fractional volume (= 1-porosity, in %) and average separation between the struts (= pore diameter in this 3D configuration, in μm) were generated from the whole stack of sections using the dedicated Scanco software (version 6.0).

Scaffold porosity was characterized by Hg porosimetry (Autopore IV, Micromeritics, Germany) and Scanning Electron Microscopy (SEM-FEG, JEOL JSM-6500F, USA). Qualitative SEM images were obtained after gold sputtering (20 mA, 50 s) of the samples for electrical conductance (Quorum Q150R ES, England). Due to the “bottleneck” structure of the macropores, which resulted from the overlapping of spheres (i.e. size-limiting pore interconnections), pore size distribution determined by Hg porosimetry represented the range of interconnection diameters.

Compression tests were conducted on three representative scaffolds. These tests were run with an Instron mechanical testing machine (single-column model 3342 capacity 500N, Instron, Norwood, USA) at a speed rate of 0.1 mm/min. The samples were loaded with an increasing force up to 400 N and displacements precisely monitored by stereo image correlation. The stress-strain data were obtained by taking into account the initial dimensions of the scaffold. The macroscopic modulus E_{macro} was measured from the elastic region of the curve. This value was useful for determining the microscopic mechanical properties of the material for numerical simulations.

2.6. Numerical modelling and finite element analysis

Scaffolds were imaged by a Nanotom® X-ray computed tomography system at 180KeV with 4 μm voxel. Phoenix datos|x (General Electric, Fairfield, USA) and image J softwares were used to generate binarized cross sections for analysis.

The stack was then opened with the 3D visualization software Avizo® (Mercury Computer Systems, Chelmsford, USA, version Standard 5) and a 3D surface mesh was generated from the binarized images. The quality of this mesh was improved, uncorrected regions removed and the 3D volume meshed with tetrahedron elements. Approximately half of the scaffold, truncated perpendicularly to the fluid flow direction, was meshed and exported for simulations to significantly reduce the calculation time. The mesh generated presented around 570,000 elements. Simulations of the biomaterial mechanical behaviour under compression were performed with a finite element model (Abaqus®, Dassault Systèmes, Vélizy-Villacoublay, France, version 6.9-2) and the behaviour of the material was assumed to be homogeneous, linear, isotropic and elastic. A displacement of 2.5 µm was imposed on the nodes constituting the upper face of the sample, corresponding to a load of 20N, while nodes from the bottom face were blocked both in the compression and translation directions. Poisson's ratio ν was fixed at 0.3 from previous studies (Shibata *et al.*, 2008) and the elastic modulus E_{micro} was defined after a first step of inverse analysis, as described in Van Rietbergen *et al.* (van Rietbergen, 1995). In this approach, the simulation was run with a first guess of the microscopic elastic modulus E_0 and the predicted macroscopic elastic modulus E_{Comp} could be calculated by simulating the same boundary conditions as in the experiments. Within the linear elastic assumption, the true microscopic elastic modulus E_{micro} can then be determined by:

$$E_{\text{micro}} = \frac{E_{\text{macro}}}{E_{\text{comp}}} * E_0 \quad (1)$$

The output of interest was the distribution of strains inside the porous part of the scaffold.

2.7. Cell isolation and 3D culture

Mice (129sv/CD1 mixed background) were bred in the PLEXAN facility of the University of Jean Monnet medical faculty (Saint-Etienne, France) at 23 ± 2 °C with a 12 h light/dark cycle. Mice were fed A03 food (Scientific Animal Food and Engineering, Aury, France) and had free access to tap water. The procedure for the care and euthanasia of the

animals was in accordance with the European Community standards on the care and use of laboratory animals (Ministère de l'Agriculture, France, Authorization 90SV08) and animal handling was approved by the local Animal Care Committee. Six day-old mice were killed by decapitation; the skull caps (**calvaria**) were dissected out. The calvaria were isolated, cleaned of contaminating connective tissues, dissected along the sagittal suture and pooled (Bellows *et al.*, 1998). The bone pieces were digested at 37 °C with 0.4% (w/v) of Collagenase type 1 (Sigma, Saint-Louis, MO, USA) in Ham's F-12 Medium (Sigma). The cells extracted during the first 5 min of digestion were discarded and six consecutive digestions, **lasting** from 5 to 20 min, were performed. The successive populations obtained were first fibroblast like, then progressively enriched in cells of polygonal, more osteoblast like morphology in later digests (**Bakker and Klein-Nulend, 2012**). The cells were pooled, filtered and plated in T-75 flasks in Minimum Essential Medium Eagle (MEM, Sigma) supplemented with 2 mM L-glutamine (Sigma), 50 U/ml penicillin (Sigma), 50 µg/ml streptomycin (Sigma), and 10 % (v/v) fetal calf serum (FCS, Biowest, France), hereafter referred to as **“culture medium”**. These cells display at early cultures times no significant osteoblast marker expression. With the progression of the culture in osteogenic conditions, a subpopulation of osteoprogenitors proliferates and forms after confluence colonies of matrix-laying and mineralizing osteoblasts, expressing all markers of this cell type and differentiating further to form matrix-embedded osteocytes (Malaval *et al.*, 1999).

Before seeding, the scaffolds were immersed in culture medium under vacuum for 30 min to remove air bubbles. Calvarial cells were trypsinized 24 h after plating, then 1.5×10^6 cells were added to a scaffold in a tightly-sealed 5 mL vial, gently rotated for 24 h at 15 rpm and 37 °C.

The seeding efficiency was assessed on images taken with a Zeiss AxioObserver® optical fluorescent video microscope (Zeiss, Le Pecq, France) and acquired with the AxioCam® camera using the AxioVision® software (Zeiss, version 4.8.1.0). Collected scaffolds were cut in the middle with a razor blade (Accu-Edge®, Feather safety razor co., Osaka, Japan), parallel to the direction of perfusion, then stained with DAPI. The nuclei of

non-apoptotic adherent cells onto the inner pore wall surface of the scaffold were then counted in 15 randomly selected fields per scaffolds (n=4 scaffolds). Cell numbers were normalized to the inner pore wall area by equating the imaged surface to a set of half-pores of 380µm average diameter (see results section 3.1); thus 1mm² of imaged area amounts to 1.57 mm² of inner pore wall area, value which was used in the calculation of the plating density. The same method was used to assess cell growth into the pore domain of the scaffolds after 7, 14 and 21 days of culture.

Seeded scaffolds were collected and inserted into medium-filled chambers. To induce osteogenesis, the perfusion culture medium was supplemented with 50 µg/mL ascorbic acid (Sigma) and 10 mmol/L beta-glycerophosphate (Sigma). 3D cell cultures were performed for 7, 14 or 21 days and the medium in the tank was changed every two or three days.

2.8. Macroscopic characterization of cellular activity

For immunolabeling, the scaffolds were collected, rinsed in PBS and fixed in 3.7 % (w/v = 10% dilution of the saturated solution) paraformaldehyde (PFA) in PBS, for 15 min at room temperature (RT). They were then cut in half, further fixed in PFA for 15 min and again extensively washed in PBS. Anti-mouse FN primary rabbit antibody (Sigma, ref. 051M4777) was used to label fibronectin (FN) using Alexa-Fluor®-488 conjugated goat anti-rabbit IgG (Invitrogen, Life Technologies, Eugene, OR, USA, ref. A011034) as the secondary label. For collagen type 1 (Coll1α1), an anti-mouse specific rabbit antibody (Abcam, Cambridge, UK, ref. ab292) and an Alexa-Fluor®-555 conjugated goat anti-rabbit IgG (Invitrogen, ref. A21428) were used.

All primary antibodies were diluted 1:100 in PBS containing with 10 % (v/v) goat serum (labeling buffer). Labeling was performed overnight at 4 °C in a humid chamber. The samples were rinsed with PBS and incubated with a mixture of secondary antibody (1:100) and 4'-diamidino-2-phenylindole (DAPI, Chemicon, Temecula, CA, 1 µg/mL) in labeling buffer for 1.5

h at room temperature. After rinsing, the scaffolds were observed **and images acquired with a video microscope as described above.**

To assess osteoblast differentiation after 14 days of culture, first alkaline phosphatase (ALP) staining was performed on half-scaffolds following the manufacturer's protocol (Alkaline Phosphatase kit, Sigma, Ref. 85L2), **then mineralized nodules** were stained bright red with an Alizarin Red Solution (2 % in water, pH 4.1-4.3, 1 min incubation). Half-scaffolds were then washed in distilled water prior to imaging.

Scanning electron microscopy (SEM, JEOL JSM-6500F, USA) was used to image cells and ECM deposited in scaffolds after 7 days of culture. After a first rinsing in sodium cacodylate buffer solution (0.1 M, pH=7.4), scaffolds were fixed with 2.5 % glutaraldehyde in the same buffer for 30 min at 4 °C, then cut in half, incubated 30 min more in fixative, and finally rinsed twice in buffer. Samples were dehydrated in successive ethanol baths, then immersed in hexamethyldisilazane (HMDS, Sigma) for 30 s before drying and storage in a desiccator. Prior to imaging, samples were gold coated by the low vacuum sputter coating method (Quorum, Q150R ES, England).

2.9. RNA extraction and QRT-PCR

Frozen scaffolds (in liquid nitrogen) were crushed at 3000 rpm for 15 s with two stainless steel beads (0.7 mm, Retsch, Haan, Germany) in a Mikro-Dismembrator S laboratory ball mill (Sartorius, Palaiseau, France) and total RNA isolated by mixing TRI reagent (Sigma) with the powder. Extracts were centrifuged at 10 000 g for 10 min at 4 °C to remove debris and RNA isolated from the supernatants following the manufacturer's protocol. RNA concentration was assessed with the Ribogreen kit (Invitrogen) and its quality was controlled with the Experion automated electrophoresis station (BIO-RAD, Hercules, CA, USA). Samples were stored at -80 °C until further analyses. Complementary DNA (cDNA) was synthesized from 1 µg of total RNA with the iScript™ cDNA Synthesis kit (BIO-RAD) for Thermal Cycler (MJ Mini **Personal** Thermal Cycler, BIO-RAD) according to the manufacturer's instruction.

For QRT-PCR, RNA was reverse-transcribed (iScript cDNA synthesis Kit, Biorad) according to manufacturer's instruction, then 40 ng of the cDNA were amplified using the SYBR Green I dye (Lightcycler faststart DNA master SYBR green I, Roche, Germany). Reactions (CFX96TM, BIO-RAD) were performed in 20 µl PCR mixture containing 5X Master Mix (dNTP mixture with dUTP instead of dTTP, MgCl₂, SYBR Green I dye, Taq DNA Polymerase, and reaction buffer) and forward and reverse primers (10 µM). Primer sequences are displayed in Table 2. Messenger RNA expression levels were normalized to cyclophilin A. An RNA sample from mouse **calvaria** 2D cell cultures was used to build the standard curves from 10-fold dilutions of total RNA.

2.10. Statistical analysis

Data in **Fig. 5, 8 and 10** are presented as box-plots, in which the bottom and top box limits mark the first and third quartile, respectively, the horizontal line gives the median and the whiskers the range of the data set. They were assessed with the non-parametric Mann-Whitney U-test, using the STATISTICA[®] software (version 8.2; StataCorp, College Station, TX). In **Fig. 6**, data are given as individual measurements and adjusted curves (linear or 4th degree polynomial) with a 95% confidence interval, as calculated by the Origin[®] 8.6 software. In **Fig. 7B, living cells** for individual scaffolds are shown as empty dots.

3. Results

3.1 Scaffold characterization

Macroporous scaffolds, produced with pure lots of HA and β-TCP powder (data not included), exhibited peaks characteristic of HA (PDF 09-432) and TCP (PDF 09-169), as shown in Fig. 2A. No secondary crystalline (XRD) or amorphous phase (IR spectroscopy, data not included) was detected. The percent by weight of the crystalline phases HA and β-TCP in

scaffolds, determined with the standard method of Raynaud et al. (Raynaud, 2001), was assessed at $15.6 \pm 0.3 \%$ and $84.4 \pm 0.3 \%$, respectively ($N = 6$). Scaffolds had a cubic geometry $H 5.15 \pm 0.05 \times L 4.90 \pm 0.20 \times W 5.19 \pm 0.08$ mm ($N = 40$), with a 0.9 mm thick dense portion (hereafter referred to as “cortical part” or “cortex”) surrounding the porous internal portion parallel to the direction of perfusion (Fig. 1A). The range of H and W dimensions of the scaffolds showed that the space between the wall of the chamber and the cortex of the scaffold was always lower than the diameter of the interconnections (ranging from 150 μ m to 280 μ m) : $\Delta H = 0$ (due to the piston adjustment on the scaffold) and $10 \mu\text{m} \leq \Delta W \leq 110 \mu\text{m}$. Micro-CT measurements ($N = 4$) showed an average macropore diameter of $380 \pm 30 \mu\text{m}$ and a $66 \pm 1 \%$ porosity: macropores were uniformly distributed and interconnected. Hg porosimetry measurements (Fig. 2B), taking into account the “bottleneck” structure of the macropores (Fig. 2C), gave a range of interconnection diameters between ~ 150 and 280 μ m. These values were confirmed by SEM image analysis with the ImageJ software (data not shown). The ceramic portion of the scaffold was dense, and its surface displayed few micropores (Fig. 2D).

Stress-strain curves were obtained from macroscopic compression tests (See Fig. 3A for a representative curve). The mean macroscopic modulus E_{macro} was 1591 ± 41 MPa ($N = 3$, Fig. 3A) while the microscopic modulus (E_{micro}), obtained by an inverse analysis, was equal to 5432 MPa. The microscopic modulus was used as input data for the Abaqus® software used for the numerical simulations. As a first approximation, a purely elastic deformation was assumed, even if scaffolds presented with microporosity and microcracks which could create high stress zones leading to a non-elastic behaviour. The strain distributions within the scaffold, obtained through numerical simulations, are shown in Fig. 3B. Strain levels were low at the top and bottom surfaces and moderate along the vertical cortex. Interestingly, the porous region within the scaffold presented higher levels of strains, ranging from $5 \cdot 10^{-4}$ to 10^{-2} (Fig. 3C), than the cortical part. More precisely the highest levels were obtained on the struts of material surrounded by pores.

3.2 Cell seeding efficiency

The observation of cell nuclei distribution in scaffolds after seeding revealed that cells were homogeneously distributed in the internal porous part of the scaffold (Fig. 4), with 10060 ± 3700 cell/cm² (N= 4 scaffolds, 15 fields counted/scaffold). It corresponds to 48500 ± 17500 cell/scaffold by assuming 1030 pores of 380µm average diameter per scaffold (see results section 3.1). In contrast seeded cells were absent from the side faces of the cortex (image not included).

3.3 Optimisation of scaffold perfusion

To establish the optimal culture medium perfusion conditions for the scaffolds, 3 steady (i.e. non-pulsatile) flow rates were tested in 7 day cultures: 1 mL/min, commonly used for 3D cell culture (Bancroft *et al.*, 2003; Cartmell *et al.*, 2003; Grayson *et al.*, 2008; Janssen *et al.*, 2006b), 0.5 µL/min (similar to the medium renewal rate of 2D culture), and 2 µL/min. The range of medium velocity corresponding to these volume flow rates, with respect to the minimum and the maximum flow cross-sectional areas assumed in the chamber (Table 3), are displayed in Table 4.

A steady flow rate of 1 mL/min ensures a complete perfusion of the chamber volume (600 µL) in 36 seconds. It resulted in low **final** cell density within the scaffolds (**Fig. 5A**); the same result was observed with the lowest flow rate tested (0.5 µL/min, **Fig. 5A**). Only the steady flow rate of 2 µL/min led to a dense (**Fig. 5A**) and relatively homogeneous cell distribution in the scaffold interior (i.e. no macropore is devoid of attached cells, **Fig. 5B**). Moreover, a comparison of the 2 µL/min flow rate with static culture (i.e. without perfusion), both performed in the culture chamber, indicated an increase by \approx **2.4-fold of the number of living cells** in perfused conditions after 5 days of culture (**Fig. 5C**). Accordingly, all results presented further in this article have been obtained with the 2 µL/min flow rate.

3.4. Cell viability and 3D culture kinetics

As shown by real-time measurements, O₂ concentration at the chamber inlet was always higher than at the outlet (**Fig. 6A**). **The** difference remained constant during the first 2 weeks of culture (see overlap of confidence intervals in **Fig. 6A**; at 240h the $\Delta O_2 \text{ Inlet-Outlet} \approx +1.02\%$, value which **was subtracted** from O_{2 Inlet} to generate **Fig. 6B**). It increased at later culture times, significantly after 390h (=16 days, see separation of confidence intervals in **Fig. 6B**) **reflecting** a progressive decrease of O₂ at the chamber outlet. Culture medium temperature remained constant at the nominal value of 37 °C throughout the culture period.

Scanning electron micrographs showing the morphological aspects of calvarial cells cultured in scaffolds at day 7 (**Fig. 7A**) indicated that the cells laid down a matrix inside and between the macropores. **Cell counting at days 7, 14 and 21 (Fig. 7B) showed an increase in cell numbers inside the scaffolds between seeding and culture day 14, then a slight decrease between day 14 and day 21. These results were visually observable by the density of cell nuclei in the centre of the scaffolds (Fig. 7B).** At day 21, a high density of cell nuclei and ECM was observed at the inlet surface of the scaffolds, filling-up the pores (figure not included).

3.5 Osteogenesis

Osteoblast differentiation of primary calvarial osteoprogenitor cells cultured for 14 days in the scaffolds was evaluated by QRT-PCR. While cultures grown in either osteogenic or standard medium expressed the lineage marker Runx2, its level of expression increased by 60 % in osteogenic medium (**Fig. 8A**). The expression of early osteoblastic differentiation genes, Osterix (OSX), Alkaline Phosphatase (ALP), Type 1 Collagen (Coll1 α 1) and Osteopontin (OPN), was considerably increased in osteogenic medium (**Fig. 8B**), along with late differentiation markers, characteristic of fully mature, active osteoblasts, Osteocalcin (OCN) and Bone Sialoprotein (BSP) (**Fig. 8C**).

Matrix formation and mineralization in the scaffold were assessed after 14 days of osteogenic culture. Both Fibronectin (FN) and Coll1 α 1 networks appeared within the macropores and were co-localized with DAPI-labelled cell nuclei (**green or blue dots in Fig.**

9B and C respectively). Moreover, both osteoblast differentiation and mineralized matrix deposition, revealed by alkaline phosphatase (ALP) activity and alizarin red staining, respectively, were observed in the porous part of the scaffold (**Fig. 9D**).

3.6 Effect of mechanical stimulation on gene expression

Expression of C-fos and OPN, both early response genes to mechanical loading, as well as the early differentiation gene OSX was analysed by QRT-PCR, 20 min and 2 days after mechanical stimulation at day 5 of the culture (**Fig. 10A**). While no effect of mechanical loading was observed 2 days after stimulation (results not shown), QRT-PCR analysis 20 min after stimulation showed an overexpression of C-fos in stimulated scaffolds, with no effect on OSX or OPN (**Fig. 10B**).

4. Discussion

The bioceramic developed for our study was optimized to be efficiently perfused and mechanically stimulated. The $\approx 66\%$ interconnected macroporosity, previously reported as an optimal value (Okamoto *et al.*, 2006), associated with a dense shell limiting medium flow bypass between the chamber wall and the scaffold sides, was homogeneously seeded and perfused. More generally, the high control of macropore and interconnection diameters, micropore density, phase and chemical composition of the scaffolds, as well as the setting up of appropriate seeding and perfusion protocols allowed uniform cell colonization and distribution in the scaffold macropores, which make it possible to perform reproducible cell cultures. Besides the effect of the cortical part on perfusion, this feature also improved the global mechanical properties of the scaffolds and their ability to withstand high mechanical loading with a macroscopic and microscopic elastic modulus of 1.6 GPa and 5.4 GPa, respectively. These values are similar to what has been reported for human trabecular bone tissue (Guo, 2000), where the macroscopic elastic modulus varies between 1 and 5 GPa depending on the

anatomical site and age, while the microscopic modulus (obtained by nanoindentation) ranges from 11 GPa to 18 GPa (Guo, 2000).

It is well known that the mechanical properties of scaffolds affect cellular behaviour and fate (Bouet et al., 2015b). Indeed, cells have the ability to sense and probe the stiffness of their surroundings as they adhere and interact with the extracellular matrix (ECM) (Discher *et al.*, 2005). Consequently, scaffolds for osteogenesis often contain ceramic hydroxyapatite, whose stiffness is similar to bone (Abousleiman and Sikavitsas, 2006; Bonassar and Vacanti, 1998). Engler et al. have shown that mesenchymal stem cells (MSC) differentiate into different cell types based upon substrate stiffness, and in particular that MSCs cultivated on a hard substrate (gel-based) become osteogenic cells (Engler *et al.*, 2006). Assuming a relationship between the elastic modulus and material stiffness (Chiesa, 2012), it appeared that the bioceramic developed for this study possesses sufficient stiffness to promote osteogenic differentiation. According to the numerical results, the highest strain values in loaded scaffolds would reach ≈ 0.01 , similar to strains experienced by *in vivo* bone tissue during walking (between 0.0024 and 0.0125 according to (Al Nazer *et al.*, 2012)). This suggests that the scaffold architecture would deliver the appropriate stimuli as it reproduces the *in vivo* mechanical competence. Finally, the homogeneous stress distribution in the porous part of the scaffold, emphasized by numerical simulation, indicates that the strategy of applying the load on a flat bioceramic surface is mechanically relevant and allows accurate control of cell mechanical stimulation.

These observations were confirmed by the mechanical stimulation of the chambers with the Zetos[®] device at day 5. That the samples respond to loading by overexpressing C-fos 20 min after stimulation validates our bioreactor system as a tool to assess the action of mechanical signals on 3D bone cultures *in vitro*. The lack of effect of our loading regimen on the other early-response gene to mechanical challenge, OPN, nor on OSX or on longer term (2 days) marker gene expression, likely reflects the inadequacy of the parameters chosen for our experiments (e.g. stress amplitude, duration and frequency of charge-discharge cycles, sampling time after stimulation respective to the gene expression window). Also, the wide range of values

observed after stimulation (see **Fig. 10B**) suggests that beyond inter-culture variability, experimental conditions (e.g. chamber manipulation) were not standardized enough. Further work will **thus** be required to refine the loading regimen and protocol, and find the appropriate conditions for an optimal response of the cultures, **which is beyond the goal of this tool-validation work.**

Seeding cells in bioceramics is the first step in establishing a 3D cell culture. This step plays a crucial role in the progression of tissue formation since it should allow a uniform cell distribution and high cellularity (Vunjak-Novakovic and Freed, 1998). Although static seeding is the most commonly used method, low seeding efficiencies and non-uniform cell distributions are often reported (Alvarez-Barreto and Sikavitsas, 2007; Burg *et al.*, 2000; Holy *et al.*, 2000). Therefore, based on the literature (Du *et al.*, 2009; Godbey *et al.*, 2004; Janssen *et al.*, 2006a), a dynamic seeding technique was used in this study. Combined with the architecture of the scaffolds, this resulted in an uniform cell colonization and distribution within the scaffold interior. **Seeding of scaffolds led to a starting cell density (≈ 10000 cells/cm²) for this specific cell type which is close to standard plating densities on plastic (e.g. 5000 cells/cm², (Bouet *et al.*, 2015a)). Mouse calvaria cells grown in 2D at this cell density form osteoblast colonies expressing bone markers and laying down an osteoid matrix which mineralizes as HAP (bone nodules (Bellows et al., 1998)). Such cultures thus realize *in vitro* primary bone tissue formation (Malaval et al., 1999).**

Once seeded, the scaffolds were inserted in the perfusion bioreactor for long term culture. Our bioreactor has been made simple, with a minimum number of parts, in order to facilitate handling and limit contamination.

Constant perfusion flow rates for 3D cultures reported in the literature range between 1 (Bernhardt *et al.*, 2008) and 10 mL/min (Jagodzinski et al., 2008). The wide range of flow rate values used in these models is potentially due to differences in overall design of the bioreactors and more specifically the fitting of the scaffolds in culture chambers. In our bioreactor, a fluid flow of 1 mL/min (equivalent to a medium velocity range of 1480 to 11200 $\mu\text{m/s}$) proved to be

deleterious for cells, as this rate probably exceeds a critical value, inducing cell death or their washing out due to excessive shear stress (Cartmell et al., 2003; Singh *et al.*, 2007). Indeed, whereas our system confines the fluid flow inside the scaffold, many perfusion bioreactors display medium flow bypass, decreasing the actual flow experienced by cells within the scaffolds (Dumas et al., 2009; Uemura *et al.*, 2003; Wang *et al.*, 2003). A 2 $\mu\text{L}/\text{min}$ unidirectional steady flow ($3 \leq \text{Medium velocity} \leq 23 \mu\text{m}/\text{s}$) maintained for 14 day results in homogeneous cell distribution and matrix deposition into the scaffold interior, indicating that this flow profile combined with the bioceramic features allow cells to uniformly grow in this artificial environment. The perfusion setting enhances delivery of nutrients throughout the scaffold and maintains constant oxygen levels, at values equivalent to 2D culture ($\approx 21\%$), for about 16 days. The positive difference of oxygen concentration between the inlet and outlet of the chamber for the first 16 days ($\Delta\text{O}_2_{\text{Inlet-Outlet}} \approx +1.02\%$) emphasizes the metabolic consumption of O_2 by cultured cells. This result is consistent with those observed in other studies run for a shorter culture time (up to 7 days) (Abaci *et al.*, 2012; Janssen et al., 2006a; Volkmer *et al.*, 2012).

Real-time QRT-PCR results show significantly increased expression levels of all osteoblastic genes, including Runx2, after 14 days of culture at 2 $\mu\text{L}/\text{min}$ under osteogenic conditions. Increased expression of Runx2 indicates that the cells grown under these conditions commit to the osteoblastic lineage. The FN layer observed on the pore surfaces is consistent with osteoid deposition (Sottile *et al.*, 2002), during which the FN network serves as a pattern for subsequent laying of Coll1 α 1 fibres. The overexpression of early osteoblast-specific genes under osteogenic conditions, including OSX, Coll1 α 1, ALP and OPN, confirms osteogenic differentiation. Enhanced expression of mature osteoblast marker OCN and BSP indicates that at least part of the cells in the scaffold are fully differentiated and able to mineralize the matrix, as confirmed by alizarin red staining. Overall, these results prove that primary bone formation can be induced in this 3D culture system by perfusing the scaffolds with a steady fluid flow of osteogenic medium.

After 21 days of culture, the high matrix density observed at the scaffold inlet obstructs the pores, likely resulting in overall loss of scaffold perfusion homogeneity and finally leading to cell death in the scaffold interior (**Fig. 7B**). This perfusion homogeneity problem seems to appear after about 16 days of culture as revealed by the increase of ΔO_2 Inlet-Outlet (**Fig. 6**). Therefore, the engineered *in vitro* 3D cell culture system developed in this study is likely optimized for intermediate term applications, spanning about 2 weeks of culture. Longer time experiments will require adjustment of the 3D culture system involving scaffold features (e.g. macro-scale architecture) and/or perfusion parameters. As discussed elsewhere (Bouet et al., 2015b), computed modelling will likely be the best and cheapest way to predict the effects of scaffold architecture or perfusion modifications on the macro- and microenvironmental cues (e.g. shear stress) that affect cell behaviour and fate.

5. Conclusions

The goal of this study was to create **an engineered *in vitro* 3D cell culture system** combining a perfusion bioreactor and a cubic calcium phosphate scaffold in an effort to improve upon existing systems with regards to controlling the culture (e.g. perfusion, culture time) and mechanical stimulation of seeded cells. This was a proof-of-concept study for controlled and homogeneous osteoblastic cell culture in a perfused 3D culture system allowing mechanical loading. An original cubic macroporous calcium phosphate bioceramic was produced which allows reproducible cell culture for at least 15 days. After an efficient cell seeding of the scaffold, this system permits calvarial cells to uniformly grow without any contamination, and conducts calvarial cell from multiplication to matrix mineralization in osteogenic medium. This is achieved with accurate control (e.g. sterility, mass transfer) and monitoring (e.g. O_2) of key cell culture parameters similar to 2D models, but in conditions more physiologically similar to bone *in vivo*. As expected from numerical modelling, the scaffold is able to withstand high mechanical loading, to reproduce the main mechanical competence of bone (e.g. stiffness, strain

range), and so to deliver appropriate stimuli to cells. However, some technical and settings adjustments will still be required to refine the loading regimen for osteogenesis or to be able to perform long term culture (> 2 weeks).

Bioreactor-based 3D model systems are powerful *in vitro* tools, which can potentially limit the experimental use of animal models. In the long run, such systems will facilitate the understanding of structure-function relationships under normal and pathological conditions. Moreover, they will provide tools for bench-testing factors in toxicological or pharmacological studies.

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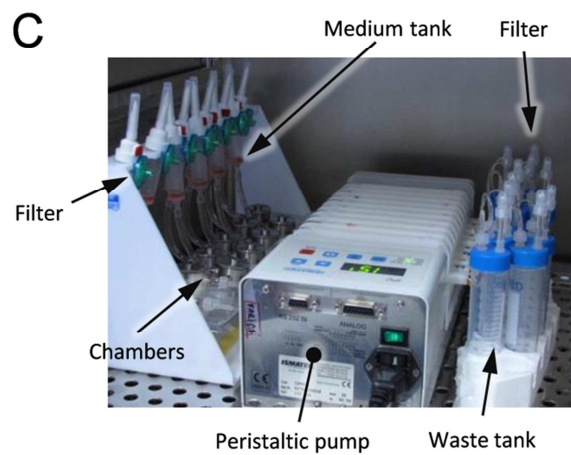
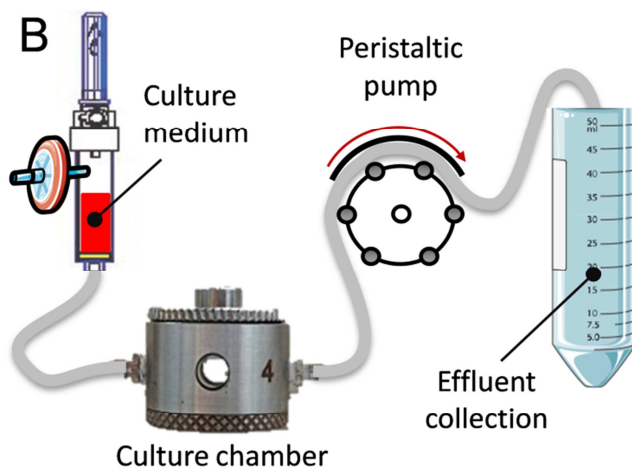
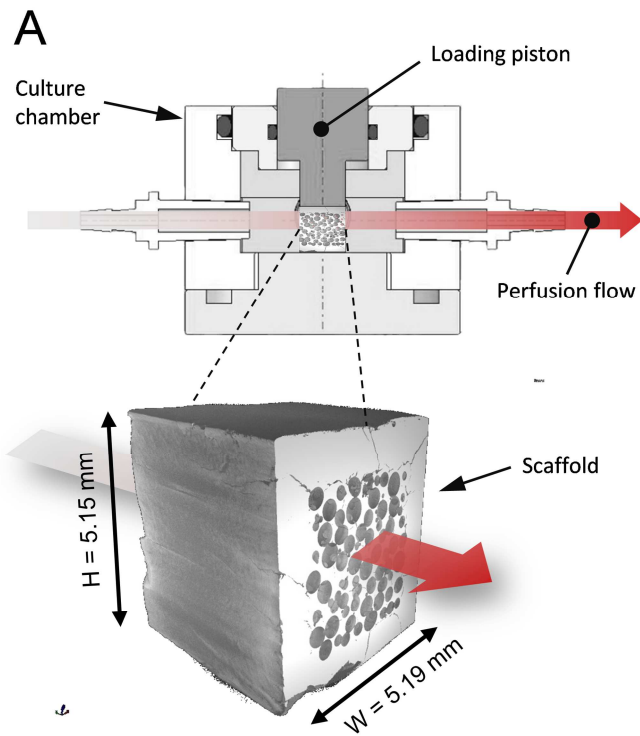
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Figures



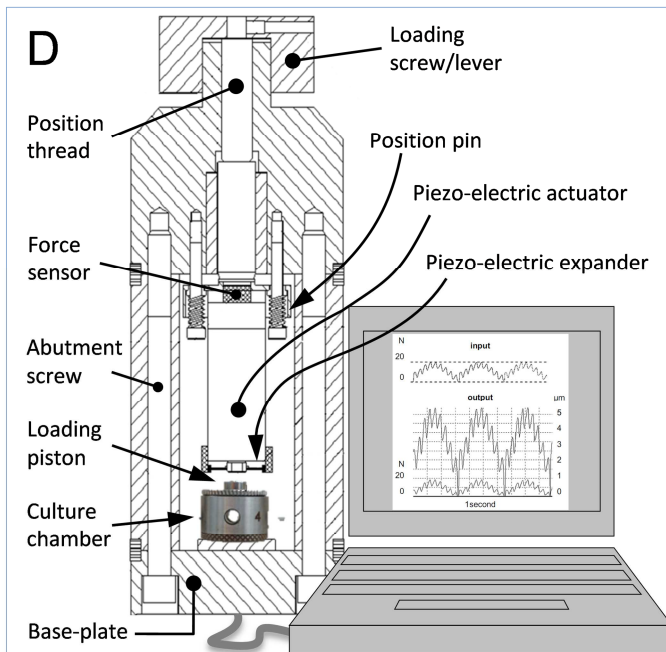
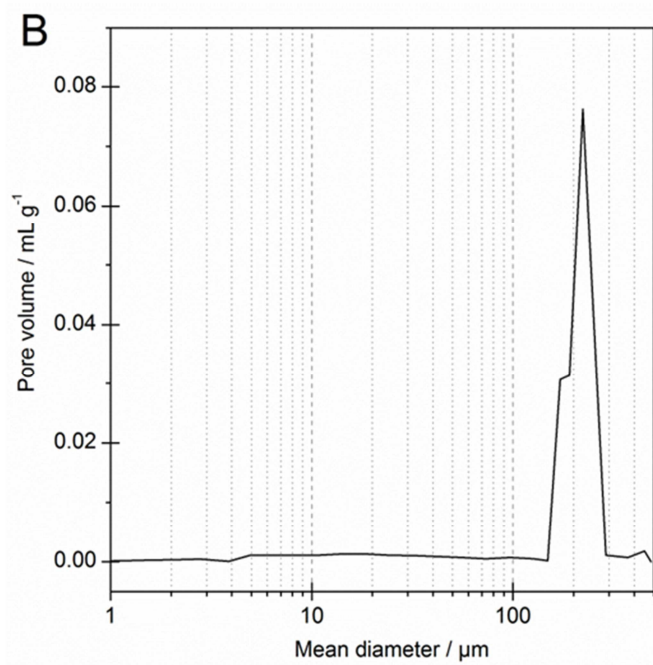
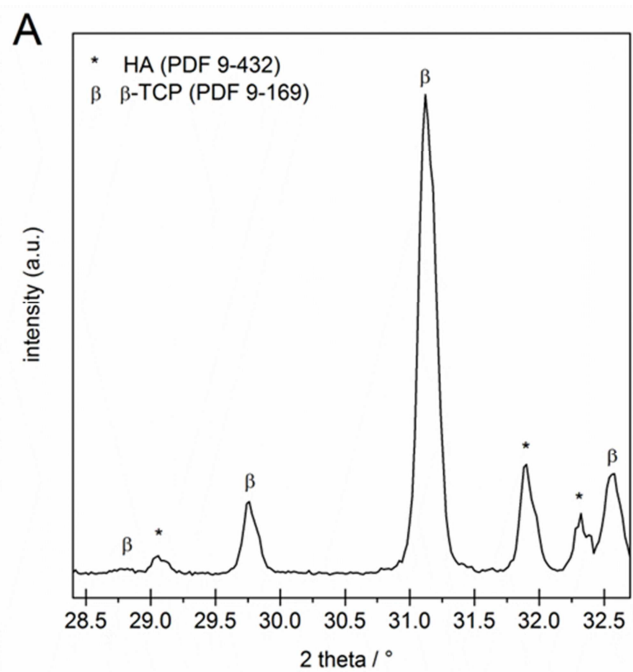


Figure 1. 3D dynamic culture system. (A) Sectional view of the culture chamber showing the mobile piston on top, ensuring mechanical loading perpendicular to the direction of the perfusion flow (red arrow), and the scaffold (microCT image) inside its compartment. Flowchart (B) and picture (C) of the bioreactor system, encompassing the culture chamber, a medium reservoir with filter, tubing, peristaltic pump and effluent collector. (D) Sectional view of the ZetOS™ loading device: the culture chamber is positioned inside the device under a piezo-electric actuator linked to a built-in strain gauge sensor measuring the actuator's expansion. A loading screw is used to apply a mechanical preload on the scaffold. The graph on the right illustrates the output signal, expressed in deformation (μm) and in Force (N) which is used in the mechanical strain tests.



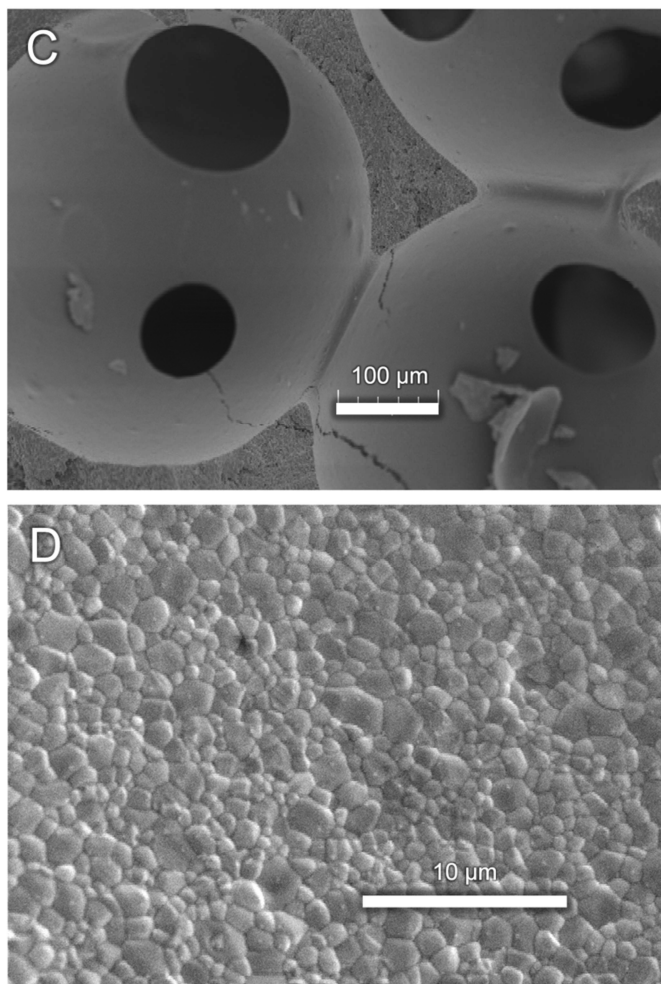


Figure 2. Scaffold composition and architectural properties. (A) Powder XRD pattern obtained after scaffold grinding. (B) Interconnection size evaluation by mercury porosimetry. (C) SEM micrographs of interconnected pores, and (D) of the inner scaffold surface.

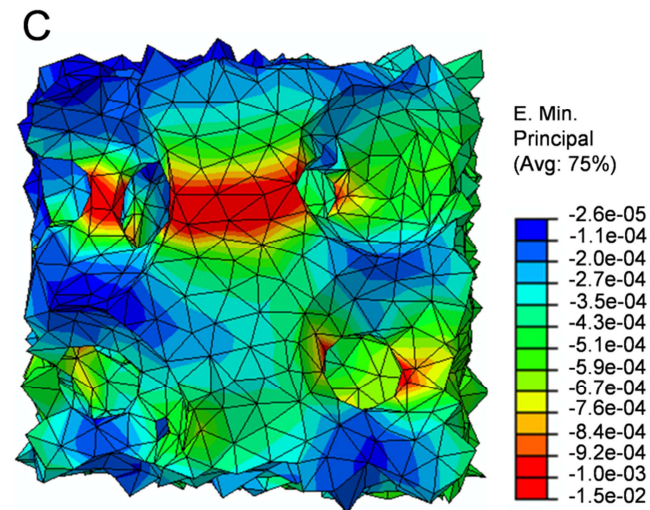
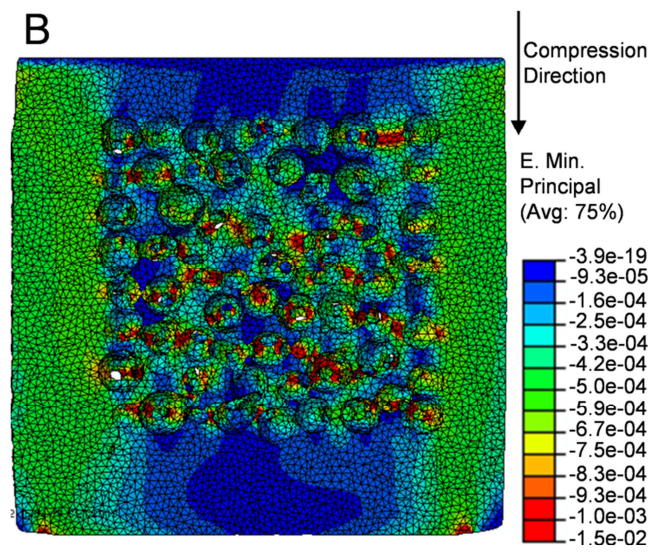
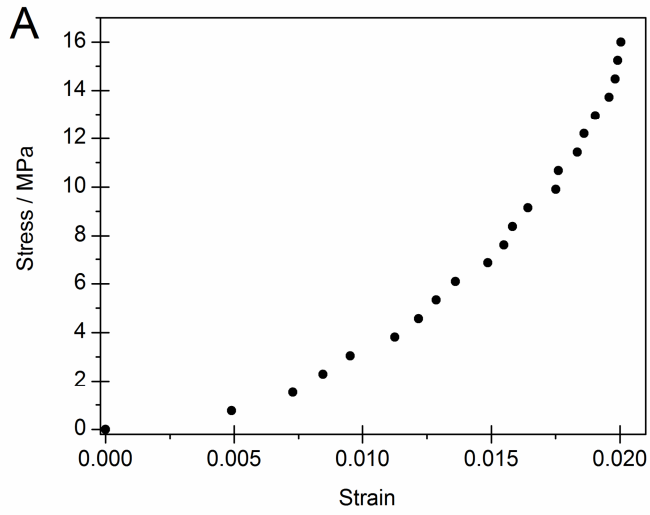


Figure 3. Scaffold mechanical properties. (A) Stress-strain curve from sample compression testing. (B) Distribution of compressive strains inside the scaffold with an applied force of 20N. (C) Detail view of a high strain zone between pores. The coloured scale shows strain levels

within the scaffold from the lowest (blue) to the highest (red) values.

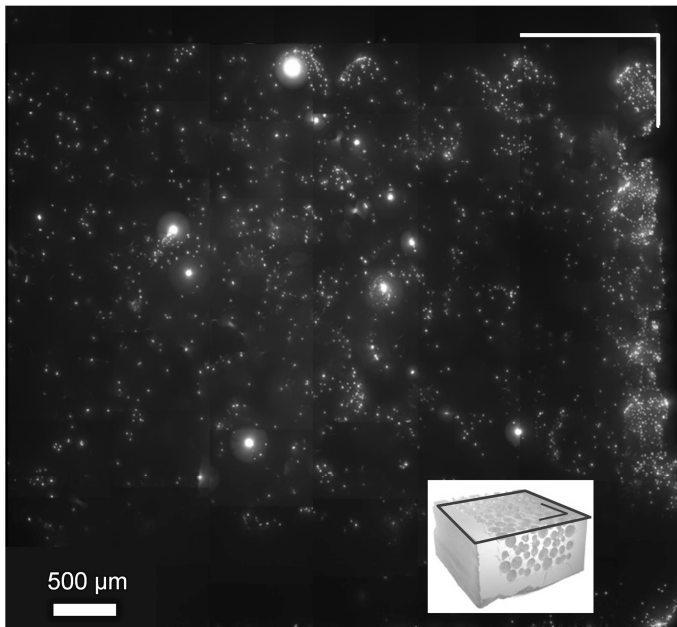
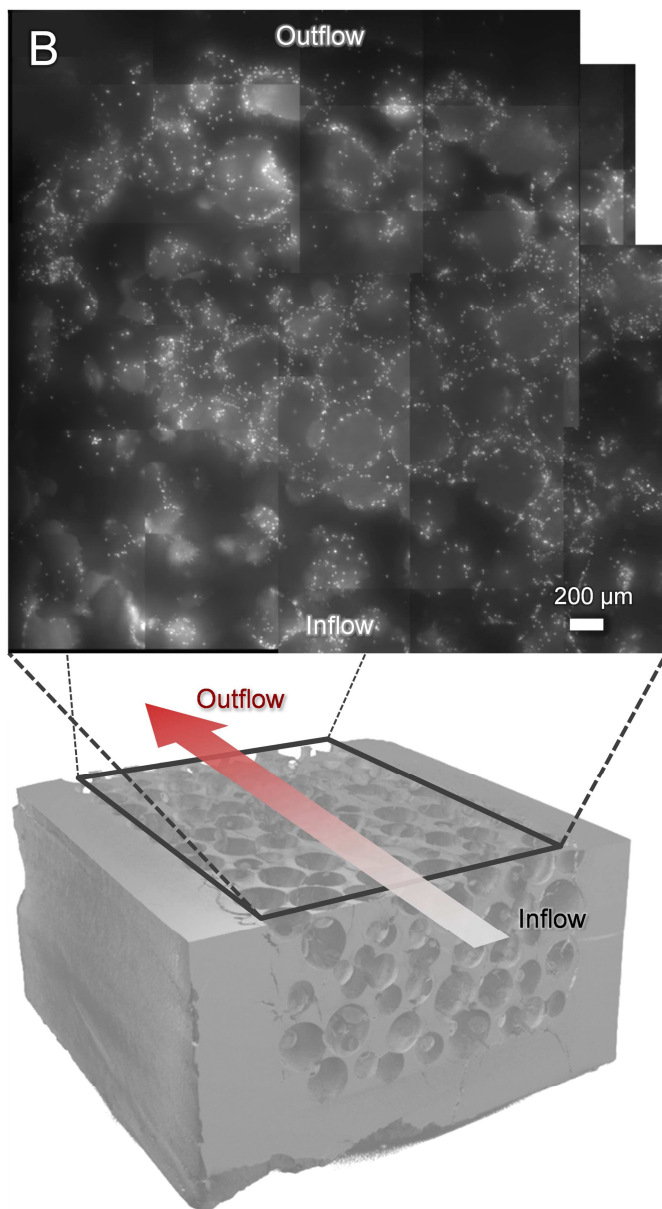
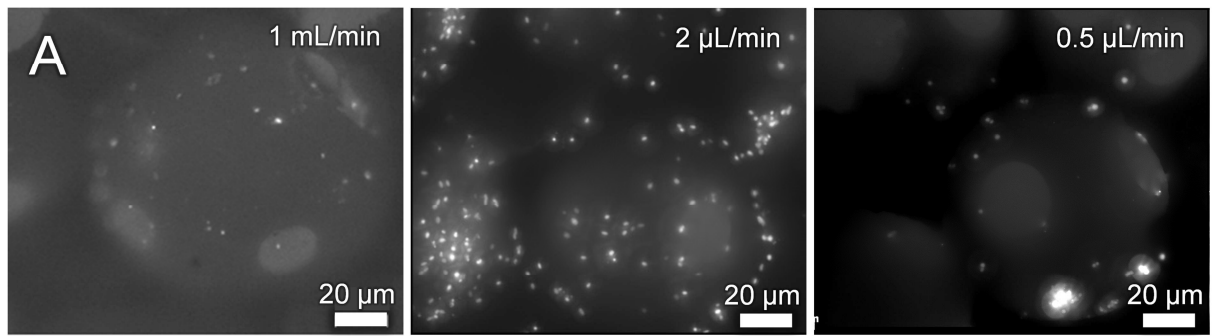


Figure 4. Scaffold seeding. Distribution of DAPI stained cell nuclei in the scaffold interior after seeding. Picture of the area outlined in black on the microCT image; the orientation is given by the perpendicular bars.



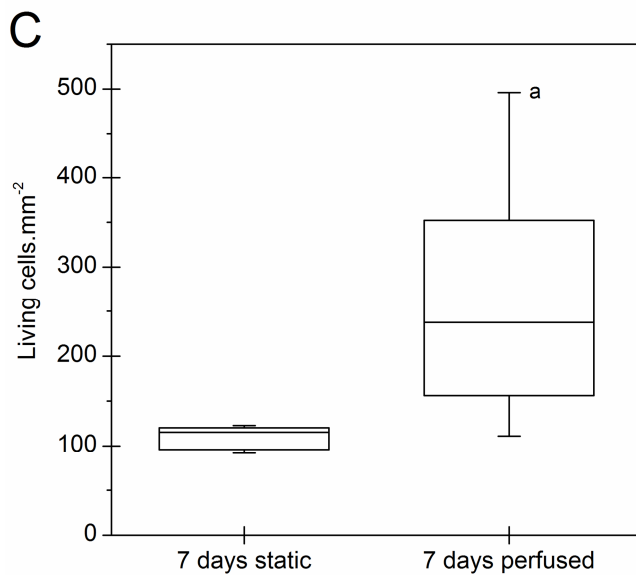


Figure 5. Optimization of perfusion flow. (A) Micrographs of DAPI stained cell nuclei in scaffolds perfused with different fluid flow rates for 7 days. (B) Nuclei distribution inside the scaffold after 7 days of culture. (C) **Cell density/ mm^2 of interior pore area, in scaffolds after 7 days of culture under static and dynamic ($2\mu\text{L}/\text{min}$) conditions. ($n=4$ scaffolds/culture condition, **a: $p < 0.05$ vs Static, Mann-Whitney U Test).****

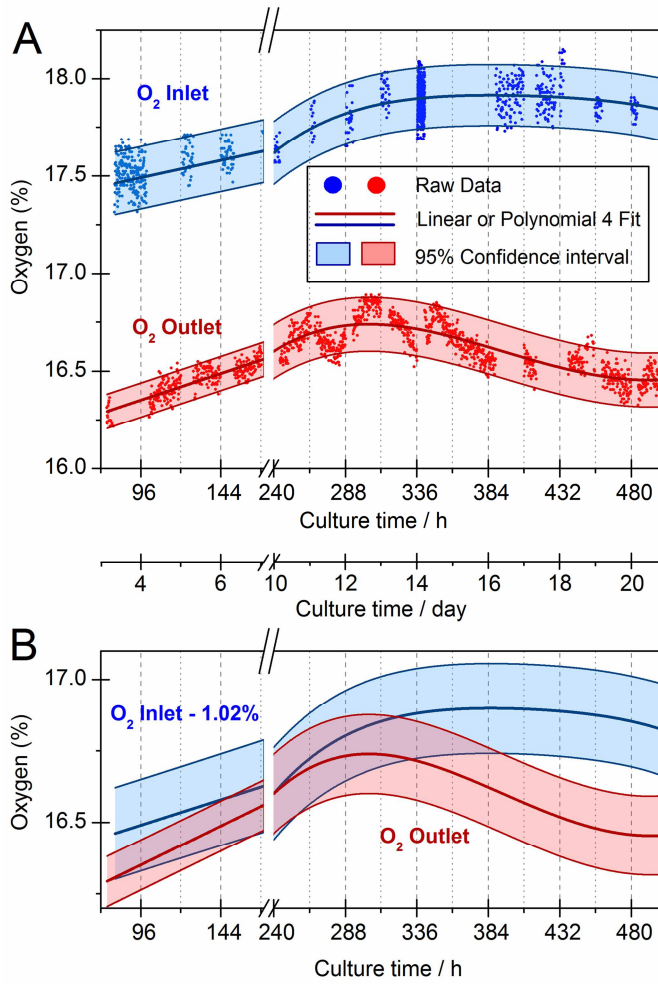
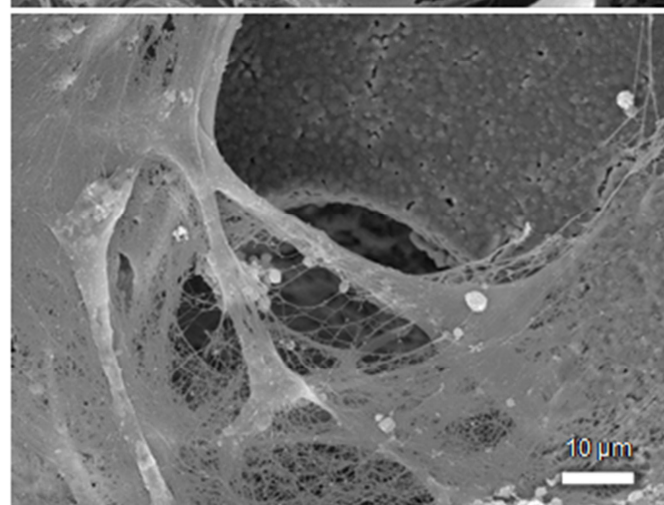
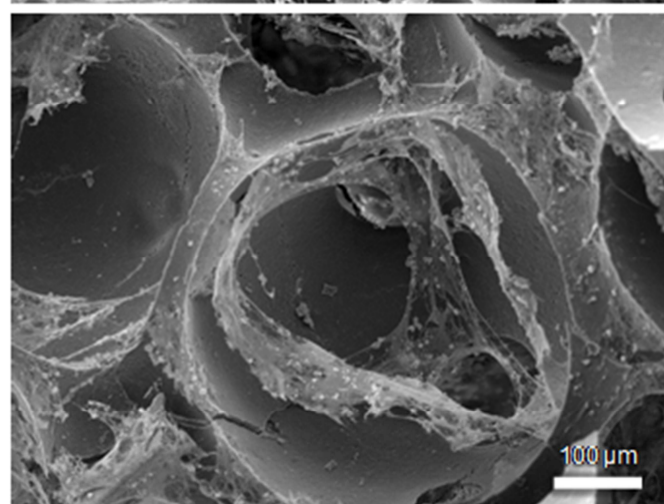
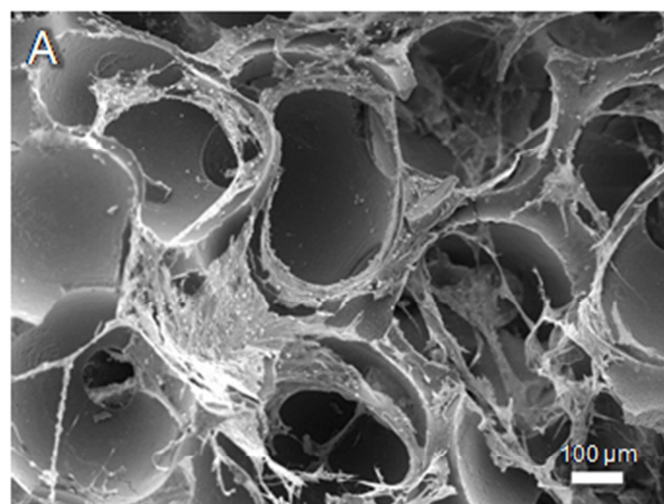


Figure 6. Oxygen concentration monitoring. (A) Dissolved O₂ concentrations measured before (inlet) and after (outlet) the culture chamber for 21 days of culture (504 hours) at 2 μ L/min. Dots are individual measurements. The progressive drop in outlet oxygen concentrations has been highlighted in (B) by subtracting from inlet values the Δ O₂ Inlet-Outlet observed at 240h (+1.02%). Coloured bands outline the 95% confidence interval of the values calculated from linear (<240h) or 4th degree polynomial (>240h) fitted curves. The figure was simplified by omitting values between 170h and 240h, during which no significant evolution of O₂ concentrations was observed.



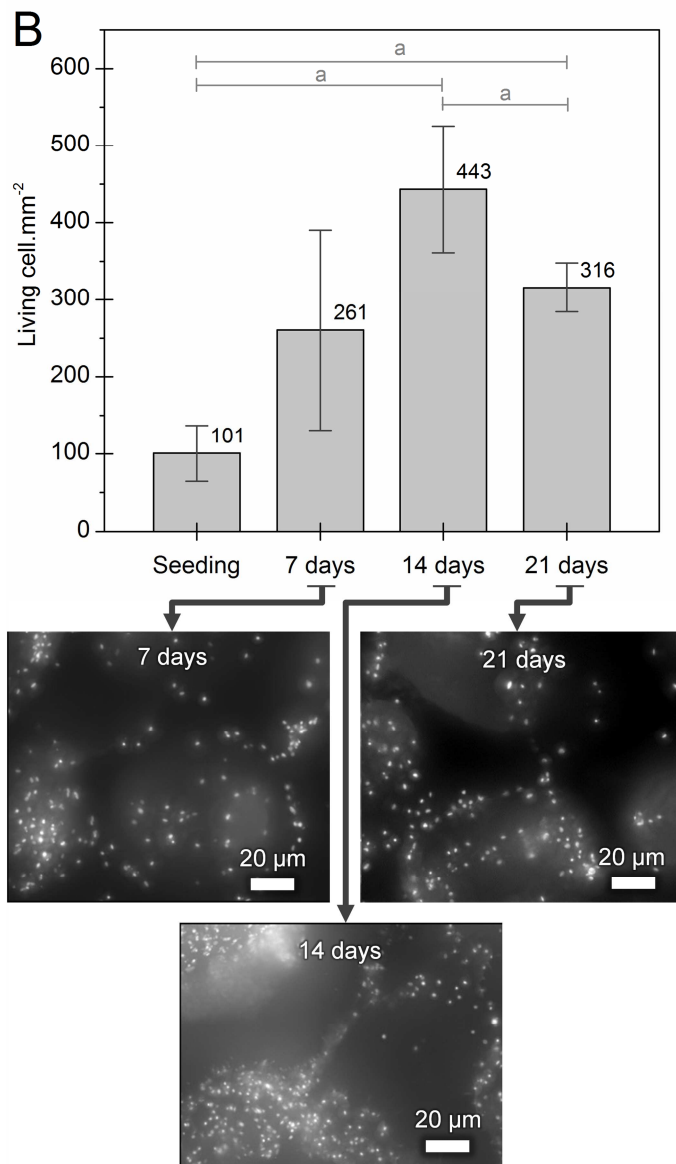


Figure 7. Matrix deposition and cell growth within the cultured scaffolds. (A) SEM micrographs of the scaffold interior after 7 days of culture at 2 μ L/min. (B) Cell density/mm² of interior pore area, in freshly seeded scaffolds and after 7, 14 and 21 days of culture; n=4 scaffolds/time point, a: $p < 0.05$. Micrographs illustrate the density of DAPI stained cell nuclei in scaffolds at each culture time.

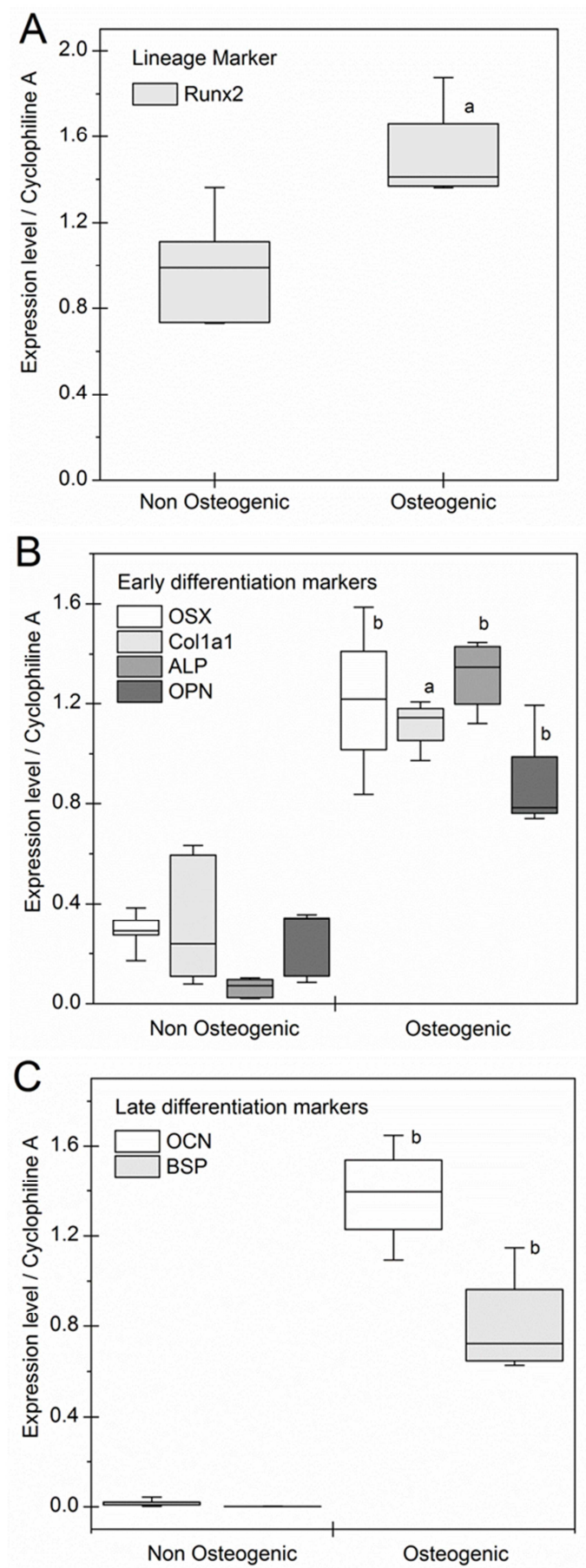
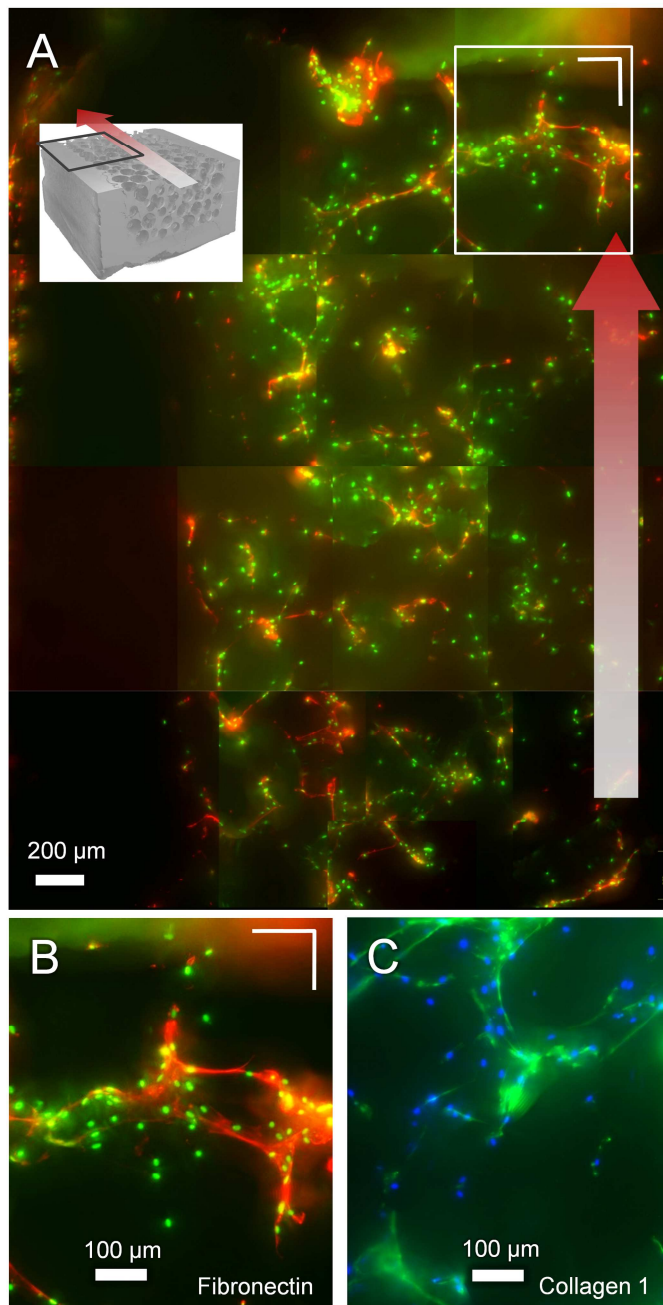


Figure 8. Osteoblast marker expression in 3D primary calvaria cell cultures grown in

scaffolds for 14 days under 2 μ L/min perfusion. (A) Lineage, (B) early and (C) late differentiation marker gene expression (normalized to cyclophilin A) assayed in osteogenic and non osteogenic culture conditions; **explanation of the abbreviations in Table 2.** Box-plots for n=5-6 scaffolds/group; a: $p < 0.05$ and b: $p < 0.01$ vs gene-matched non osteogenic conditions, Mann-Whitney U Test.



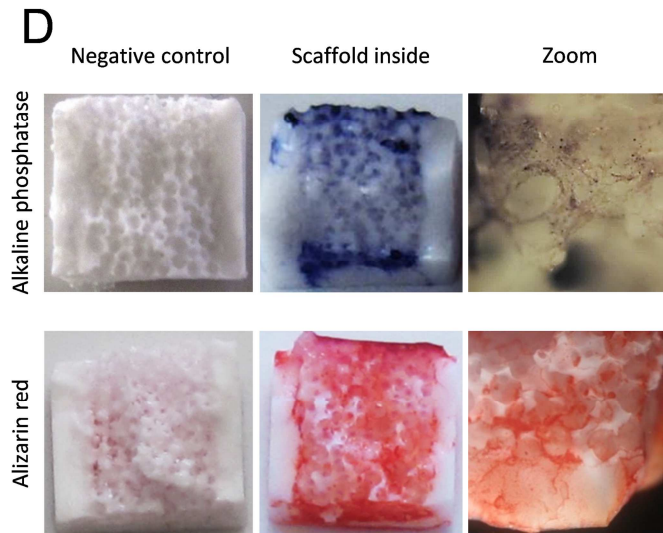


Figure 9. Matrix deposition and mineralization in 3D primary calvaria cell cultures grown in scaffolds for 14 days under 2 μ L/min perfusion. (A) Micrographs of a scaffold sliced in a plane parallel to the flow direction (red arrow); the image shows DAPI stained cell nuclei (in green) and the immunolabelled FN network (in red) inside the scaffold, near the outlet side (area outlined in black on the microCT image). Below: higher magnification images of (B) FN (nuclei in green and Fn in red) and (C) coll1 α 1 (nuclei in blue and coll in green) immunolabelling, taken in the same location as outlined in white on the DAPI stained image. (D) 3D cultures stained for ALP activity (osteoblast differentiation) and with alizarin red (mineralization) inside the scaffold.

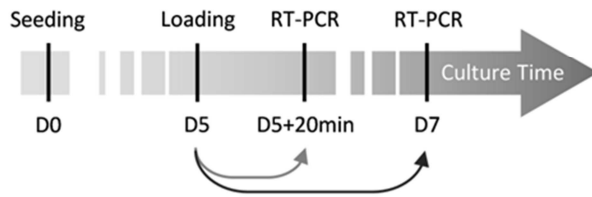
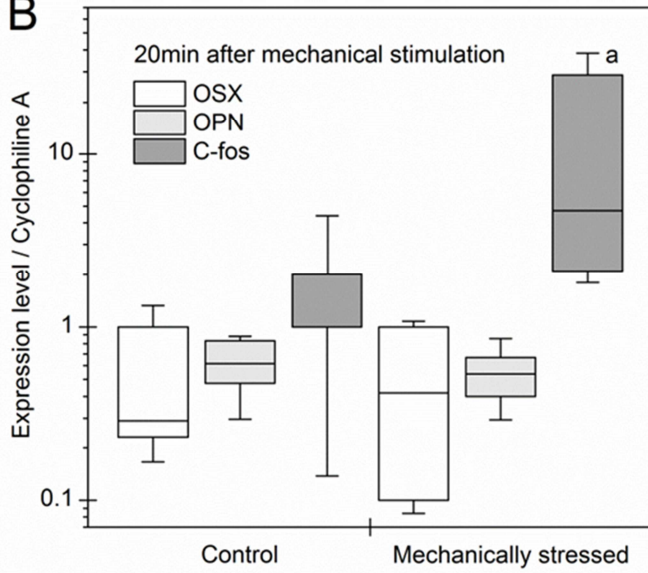
A**B**

Figure 10. Effect of mechanical loading on gene expression. (A) Experimental design starting with cell seeding in the scaffolds at D0, with mechanical stimulation for 15 min in the Zetos device after 5 days of culture under perfusion (2 μ L/min), followed by an additional 20 min or 2 days of culture. (B) 20 min after loading, RNA was extracted and gene expression of OSX, OPN and C-fos were measured by QRT-PCR. Box-plots for N=5-6 scaffolds/group; a: $p < 0.05$ vs gene-matched Control (= non stimulated scaffolds), Mann-Whitney U Test. Please note the log scale.

Table 1: Powder synthesis parameters

Powder	(n_{Ca}/n_P) reagents	pH	T	[Ca]	[P]	Adding flow	$t_{maturation}$
	-	-	/°C	/ mol.L ⁻¹	/ mol.L ⁻¹	/ mL.min ⁻¹	/ h
HA	1.667	8.0	65	2.329	1.397	316	17
Ap-TCP	1.500	7.0	35	2.117	1.422	316	17

Table 2: Primer sequences (5' to 3') used for real-time QRT-PCR

Genes	Forward	Reverse	PCR product size (pb)	Source
Runx2	ccgggaatgatgagaactac	tgtctgtgccttcttggttc	223	NM_009820.4
OSX	atggcgtcctctctgcttg	aaggtcagcgtatggcttct	153	NM_130458.3
Colla1	cacctcaagagcctgagtc	ttaggcgcaggaaggtcagc	374	NM_007742.3
OPN	cccgtgaaagtactgattc	atggcttccattggaattgc	193	NM_009263.2
ALP	agttactggcgacagcaagc	ggacctgagcgttggtgta	244	NM_007431.2
OCN	ctctgacctcacagatgcca	ctggctctgatagctcgtcaca	190	NM_007541.2
BSP	cggaggagacaacggagaag	gtaagtgtgccacgaggtct	295	NM_008318.3
c-fos	cgggtttcaacgccgactac	aaagttggcactagacgagacaga	170	NM_010234.2
Cyclophilin A	tacacgccataatggcactg	ccatggcttcacaaatgttc	227	NM_008907.1

Abbreviations: OSX, osterix; Colla1, collagen I alpha 1 chain; OPN, osteopontin; ALP, alkaline phosphatase; OCN, osteocalcin; BSP, bone sialoprotein

Table 3: flow cross-sectional area considering 9*9 macropores of 350µm (min) or 410µm (max) in diameter per cross-section (cubic), or assuming, in the worst case, only one interconnection ($\varnothing_{min}=150\mu m$, $\varnothing_{max}=280\mu m$) per macropores, and keeping in mind the fluid flow bypass around the scaffold due to the lateral cross-sectional area ($10\mu m \leq \Delta W \leq 110\mu m$, $H=5.15 \pm 0.05mm$).

Cross-sectional area	Macropore / mm ²	Interconnection / mm ²	Lateral / mm ²
Minimum	7.79	1.43	0.05
Maximum	10.69	4.99	0.57

Table 4: medium velocities within the scaffold calculated from the volume flow rates and the flow cross-sectional areas (C-SA) assumed in the chamber (Table 3). “MAX” and “min” medium velocities correspond to (Flow rate / sum minimum cross-sectional areas), and (Flow rate / sum maximum cross-sectional areas), respectively.

Volume flow rate	Medium velocity with respect to		
		(Macropore + Lateral) C-SA	(Interconnection + Lateral) C-SA
$/\mu\text{L min}^{-1}$		$/\mu\text{m s}^{-1}$	$/\mu\text{m s}^{-1}$
1000	MAX	2125	11243
	min	1479	2998
2	MAX	4.2	22.5
	min	3.0	6.0
0.5	MAX	1.1	5.6
	min	0.7	1.5